

## Application Materials - AMADA AXCELA HMAX



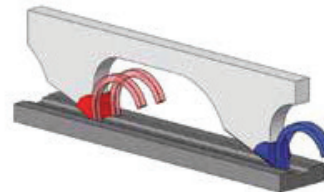
### Recommended

Hard-Treated Steel  
Cold-Worked Steel  
Ball-Bearing Steel  
Piston Rods  
Cam and Crankshafts  
Threaded Rods  
Boundary Layer-Hardened Steel

### Limited Suitability\*

Construction Steel  
Hot-Working Steel  
Stainless Steel  
Cast Steel  
High-Speed Steel  
High Heat-Resisting Steel  
Aluminum Alloys  
Nickel Alloys  
Titanium Alloys  
Copper Alloys

NEGATIVE RAKE ANGLE



B2 Tooth Pattern