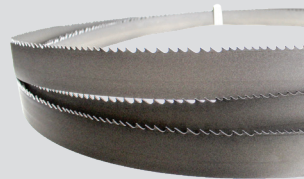




AMADA MARVEL, INC.

Amada SGLB

HSS Bi-metal Bandsaw Blades



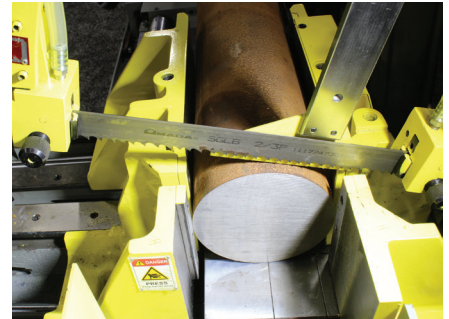
Edge Material: M42 HSS
Hardness: 950HV

Wear Resistance ★★☆☆

Chipping Resistance ★★☆☆

HIGH PRODUCTION M-42 BI-METAL GENERAL PURPOSE BLADE FOR METAL CUTTING BANDSAWS

The **Amada SGLB** was designed to cover a broad range of cutting applications and to provide maximum efficiency in sawing wear-resistant tool steels. The blade's tough M-42 cobalt edge resists heat and abrasion, while the varied pitch tooth form expands the ranges of sizes and shapes that can be sawed successfully without changing blades.



AMADA SGLB FEATURES:

- 7° positive rake angle
- Hardness of HRC 68-69
- M-42 cobalt high speed steel edge
- Better tooth penetration
- High heat resistance
- High wear resistance
- Fast cutting rates
- High production rate
- Long life on moderate to difficult to cut materials
- Low cost per cut

Available Sizes & TPI:

Blade Width (inch)	Thickness (inch)	TPI								
		0.75/1	1.1/1.5	1.5/2	2/3	3/4	4/6	5/7	6/10	8/12
3/4"	0.035"						PR			
1"	0.035"				MG	MG	PR	PR	S	S
1-1/4"	0.042"		AG		AG	MG	PR	PR	S	
1-1/2"	0.050"		AG	AG	AG		PR	PR		
2"	0.063"	AG	AG	AG	AG	MG	MG			
2-5/8"	0.063"	AG	AG	AG	AG	MG	MG			
3"	0.063"	AG	AG	AG						



S: Standard Tooth, Straight Raker Set
PR: 7 Degree Positive Rake
MG: 10 Degree Positive Rake
AG: Positive Rake, Large Gullet Size
WS: Wide Set

* These specifications, machinery and equipment appearance are subject to change without reason of improvement. These specifications are listed for the United States.



Before using this product, please read the operator's manual carefully and follow all applicable instructions.